



March 25, 2008

WSD-L-0335

Mr. William E. Murphie, Manager Portsmouth/Paducah Project Office U.S. Department of Energy 1017 Majestic Drive, Suite 200 Lexington, Kentucky 40513

Dear Mr. Murphie:

DE-AC30-06EW05001 – DELIVERABLE NUMBER 175 – THE SITE TREATMENT PLAN ANNUAL UPDATE FOR THE UNITED STATES DEPARTMENT OF ENERGY PADUCAH GASEOUS DIFFUSION PLANT, PADUCAH, KENTUCKY, PRS-WSD-0278

Enclosed is the subject report and suggested text for use in submitting this report to Kentucky Division of Waste Management. This report is required by the Federal Facilities Compliance Act/Agreed Order issued by the Kentucky Division of Waste Management on September 10, 1997.

If you have any questions or require additional information, please contact Greg Shaia at (270) 441-5223.

Sincerely,

Russell Boyd, P.E., Site Manager Paducah Remediation Services, LLC

RB:GLS:bar

Enclosures:

- 1. Annual Site Treatment Plan Report
- 2. Suggested transmittal letter

In accordance with the requirements of Contract DE-AC30-06EW05001 and as acknowledged by the above signature, I hereby certify that the information provided in this transmittal has been prepared in accordance with all applicable requirements and the information is, to the best of my knowledge and belief, true, accurate, and complete.

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PPPO-02-XXX-XX

Mr. Anthony P. Hatton, PG, Assistant Director Division of Waste Management Kentucky Department for Environmental Protection 14 Reilly Road Frankfort Office Park Frankfort, Kentucky 40601

Dear Mr. Hatton:

SUBMITTAL OF THE SITE TREATMENT PLAN ANNUAL UPDATE FOR THE UNITED STATES DEPARTMENT OF ENERGY, PADUCAH GASEOUS DIFFUSION PLANT, PADUCAH, KENTUCKY, PRS-WSD-0278

Enclosed is The Site Treatment Plan Annual Update for the United States Department of Energy, Paducah Gaseous Diffusion Plant, Paducah, Kentucky, PRS-WSD-0278. This update is required by the Agreed Order of September 10, 1997 (File No. DWM-30039-042).

[The U.S. Department of Energy to insert text concerning Tables 7.1, 7.2, 7.3, and 8 extension.]

If you have any questions or require additional information, please call Reinhard Knerr at (270) 441-6825.

Sincerely,

William E. Murphie Manager Portsmouth/Paducah Project Office

Enclosure

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The Site Treatment Plan Annual Update for the United States Department of Energy, Paducah Gaseous Diffusion Plant, Paducah, Kentucky

This document is approved for public release per review by:

PGDP Classification & Information Control Office Date

Swift and Staley Team

The Site Treatment Plan Annual Update for the United States Department of Energy, Paducah Gaseous Diffusion Plant, Paducah, Kentucky

Date Issued—March 2008

Prepared for the U.S. DEPARTMENT OF ENERGY Office of Environmental Management

Prepared by
PADUCAH REMEDIATION SERVICES, LLC
managing the
Environmental Remediation Activities at the
Paducah Gaseous Diffusion Plant
under contract DE-AC30-06W05001

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ACRONYMS

Cabinet Kentucky Environmental and Public Protection Cabinet

CY calendar year

DOE U.S. Department of Energy

 $\begin{array}{cc} kg & kilogram \\ m^3 & cubic meters \end{array}$

MLLW mixed low-level waste MTRU mixed transuranic

PGDP Paducah Gaseous Diffusion Plant SAP Sampling and Analysis Plan

STP Site Treatment Plan

TCLP Toxicity Characteristics Leaching Procedure

TDEC Tennessee Department of Environment and Conservation

TRU transuranic

TSCA Toxic Substances Control Act

TSCAI TSCA Incinerator

WAC waste acceptance criteria WIPP Waste Isolation Pilot Plant

EXECUTIVE SUMMARY

Agreed Order DWM-30039-042 between the U.S. Department of Energy (DOE)/Paducah Gaseous Diffusion Plant (PGDP) and the Kentucky Environmental and Public Protection Cabinet became effective September 10, 1997. This Site Treatment Plan (STP) Annual Update is a requirement of the Agreed Order.

During the reporting period from January 1 to December 31, 2007, DOE/PGDP continued characterization of waste to support STP compliance dates, shipment of mixed low-level waste (MLLW) to the Toxic Substances Control Act (TSCA) Incinerator and commercial facilities, on-site treatment of MLLW and evaluation of waste streams in pursuit of appropriate treatment options. The amount of MLLW stored on-site and listed in the STP during calendar year 2007 was reduced by the activities summarized in Table E1.

Table E1. Summary of Waste Proposed for Removal from STP

| STP Table | Kilogram (kg) | Cubic meters (m ³) | Justification for Removal | | |
|-----------|---------------|--------------------------------|--|--|--|
| 2 | 4,643.01 | 5.08 | Waste was shipped to TSCA Incinerator for treatment | | |
| 3.1 | 31.75 | 0.32 | Waste was found to be nonhazardous | | |
| 3.2 | 710.78 | 1.69 | Waste was shipped to Energy Solutions or PermaFix facilities for treatment | | |
| 7.1 | 7,259.23 | 9.21 | Waste was shipped to Energy Solutions for treatment, or found to be nonhazardous | | |
| 7.2 | 22,528.55 | 24.66 | Waste was treated on-site, shipped to TSCA Incinerator or Energy Solutions for treatment, or was found to be nonhazardous or compliant with land disposal restrictions | | |
| 7.3 | 24,043.28 | 45.04 | Waste was treated on-site, shipped to TSCA Incinerator or Energy Solutions for treatment, was found to be nonhazardous; or was reused on-site | | |
| 8 | 4,958.04 | 9.15 | Waste was shipped to TSCA Incinerator or Energy Solutions for treatment, or was found to be nonhazardous | | |



1. INTRODUCTION

Agreed Order DWM-30039-042 between the U.S. Department of Energy (DOE)/Paducah Gaseous Diffusion Plant (PGDP) and the Kentucky Environmental and Public Protection Cabinet (hereafter "the Cabinet") became effective September 10, 1997. This Site Treatment Plan (STP) Annual Update is a requirement of the Agreed Order.

The purpose of the Annual Report is to update the STP to include all approved amendments and revisions made during the reporting year, to update the tables of DOE/PGDP mixed low-level waste (MLLW), to propose new amendments and revisions, and to summarize the work conducted in implementing the approved STP during the previous year. This update incorporates the proposed compliance date for Table 8 waste consistent with the modification submitted by DOE/PGDP with the Table 8 treatment plan to the Cabinet in June 2006 (see Section 4). This modification requires Cabinet approval as an amendment or revision.

DOE/PGDP currently (based on December 31, 2007, inventory) stores approximately 122 cubic meters (m³) of MLLW subject to the STP, as listed in Table 1 in Appendix A of this STP Annual Update.

The STP Annual Report is included in Appendix B of this STP update. This STP Annual Report describes the actions that DOE has taken during calendar year (CY) 2007 to implement the requirements of the approved STP.

2. MIXED LOW-LEVEL WASTE

Treatment of MLLW is implemented in accordance with the standards specified in land disposal restrictions "Treatment Standards for Hazardous Waste," as listed in 401 KAR § 37:040, Section 1, and 40 CFR § 268.40. Technology-based treatment standards and concentration-based treatment standards are specified.

Table 1 in Appendix A lists DOE/PGDP MLLW waste streams and gives available weight and volume information, as of December 31, 2007. The compliance dates for the MLLW generated and stored by DOE/PGDP are specified in Tables 2 through 12 in Appendix A. Compliance dates are those dates by which DOE shall complete the activities identified in the approved STP. In addition, newly generated or newly discovered waste is detailed in Table 13 and deleted waste is detailed in Table 14.



3. MIXED LOW-LEVEL WASTE STREAMS FOR WHICH TREATMENT TECHNOLOGY EXISTS

This section identifies schedules for treatment of MLLW where treatment technology exists.

3.1 TOXIC SUBSTANCES CONTROL ACT INCINERATOR AND BROAD SPECTRUM THERMAL TREATMENT

3.1.1 Toxic Substances Control Act Incinerator

DOE/PGDP currently is using the Toxic Substance Control Act (TSCA) Incinerator (TSCAI) in Oak Ridge, Tennessee, for treatment of liquid and soft solid MLLW. The process to define and ultimately gain approval for disposition of waste at the TSCAI is depicted in Figure 1. As a result of this process, disposition of waste slated for the TSCAI generally cannot be accomplished within one year of generation. Due to DOE's current funding mechanism associated with the operation of this facility, the TSCAI is the facility of choice for certain target waste streams.

3.1.1.1 Liquids

On October 23, 1997, DOE/PGDP completed its last shipment of the liquid legacy wastes included in the original STP Table 2 that met the waste acceptance criteria (WAC) for the TSCAI. As such, DOE/PGDP met its original compliance milestone for Table 2 waste. The 10.10 m³ of waste listed in Table 2 of Appendix A in inventory, as of December 31, 2007, has been added since completion of the original milestone. Liquid wastes sent to the TSCAI are transported by tanker truck. This necessitates accumulating sufficient volume, performing sampling in accordance with the TSCAI WAC, and sending the liquids in batch shipments (i.e., individual storage containers are batched into a tanker for shipment).

Of the waste listed in Table 2 of the 2006 STP Annual Update, 5.08 m³ was shipped to the TSCAI in CY 2007.

The current status of TSCA liquid waste streams defined in Table 2 of Appendix A, is as follows:

- All of the waste listed is included in the currently approved TSCAI burn plan.
- A proposed shipment designated TSCAI L 07-01 includes the 10.10 m³ of Table 2 waste. A Sampling and Analysis Plan (SAP) for this shipment is forecast for submittal to the TSCAI during the first quarter of CY 2008.

3.1.1.2 Soft solids

Table 3.1 of Appendix A lists 31.45 m³ of soft solids waste remaining on-site, as of December 31, 2007, designated for treatment at the TSCAI.



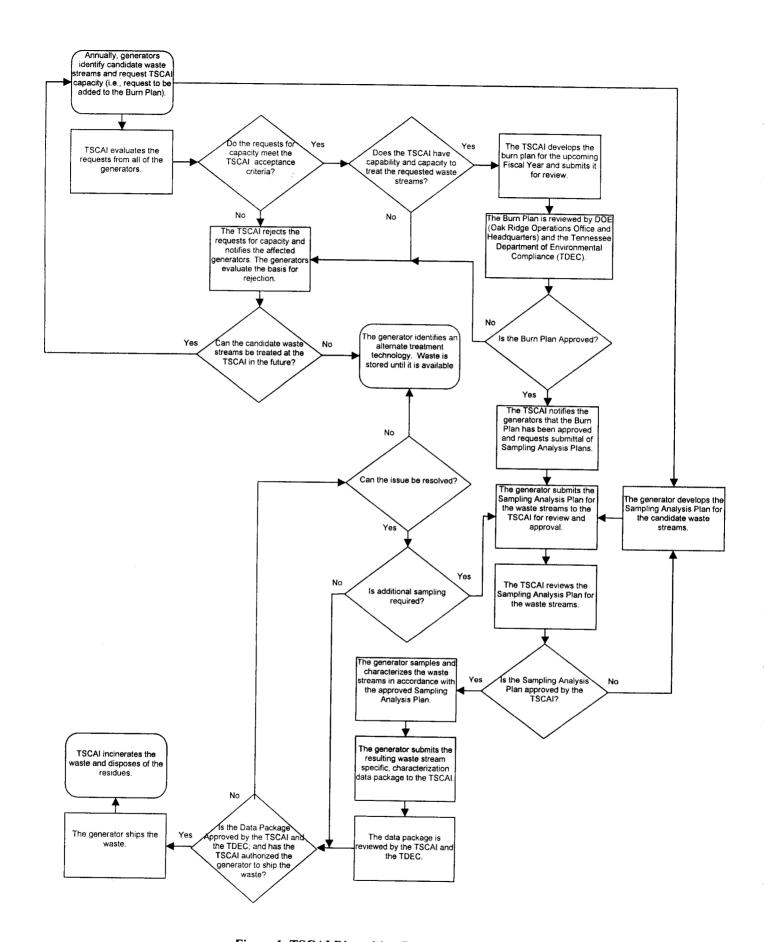


Figure 1. TSCAI Disposition Process

Of the waste listed in Table 3.1 of the 2006 STP Annual Update, 0.32 m³ was determined to be nonhazardous during CY 2007.

The 31.45 m³ of waste remaining on Table 3.1 was included in a proposed shipment designated TSCAI S 02-01. The TSCAI requested that this waste be removed due to concerns that metals concentrations would adversely impact the incinerator's ability to meet emissions standards during treatment. DOE/PGDP is evaluating this rejected volume of waste to determine alternate treatment venues. Of this volume, 23.06 m³ is forecast for shipment to Energy *Solutions* during the first quarter of CY 2008.

DOE/PGDP continues to seek alternate treatment options for remaining waste previously destined for the TSCAI.

3.1.1.3 Treatment residues

The Tennessee Department of Environment and Conservation (TDEC) has agreed that all treatment residues from DOE/PGDP liquid and soft solid waste streams can remain in storage at the Oak Ridge Reservation pending shipment to a disposal facility. Residuals Management Contingency Plans are in place such that the TSCA Incinerator can return treatment residues to DOE/PGDP in the event that residues cannot be shipped directly to final disposal.

3.1.1.4 Compliance dates

3.1.1.4.1 Liquids

DOE/PGDP will submit candidate waste streams with associated the SAP annually to the TSCAI for all Table 2 waste not treated under the previous year's burn plan. Within 90 days following DOE/PGDP receipt of notice that the TSCAI has approved the SAP, DOE/PGDP will submit the data package for the waste to the TSCAI. Within one year following DOE/PGDP receipt of notice that the TSCAI and TDEC have approved the data package and that the TSCAI has authorized shipment of the waste, DOE/PGDP will complete shipment of the approved waste to the TSCAI.

3.1.1.4.2 Soft solids

DOE/PGDP will submit candidate waste streams with associated SAPs annually to the TSCAI for all Table 3.1 waste not treated under the previous year's burn plan. Within 120 days following DOE/PGDP receipt of notice that the TSCAI has approved the SAP, DOE/PGDP will submit the data package for the waste to the TSCAI. Within one year following DOE/PGDP receipt of notice that the TSCAI and TDEC have approved the data package and that the TSCAI has authorized shipment of the waste, DOE/PGDP will complete shipment of the approved waste to the TSCAI.

3.1.2 Broad Spectrum Thermal Treatment

Table 3.2 of Appendix A lists 0.00 m³ of MLLW no solids remaining on-site as of December 31, 2007, designated for treatment under the Broad Spectrum Treatment Contract.

A total of 1.69 m³ of Table 3.2 waste was shipped to Energy *Solutions* or Perma-Fix facilities prior to April 1, 2007, completing the compliance milestone for Table 3.2 waste with high special nuclear material content. DOE/PGDP submitted a letter to the Cabinet documenting completion of this compliance milestone.¹

¹ Letter number PPPO-02-419-07 from Mr. William E. Murphie, DOE, to Mr. R. Bruce Scott, KDEP, "Site Treatment Plan Table 3.2 Milestone Completion," dated April 25, 2007

3.1.2.1 Compliance dates

No further compliance action is required since Table 3.2 waste streams have been depleted.

3.2 C-400-D LIME PRECIPITATION UNIT

This treatment unit was removed from the DOE/PGDP Resources Conservation and Recovery Act permit and is no longer a viable option for treating DOE/PGDP waste. Wastes that were not treated prior to the unit being removed from the permit were moved to other tables within the STP with appropriate treatment options. As a result, Table 4 now is empty, no further compliance action is required.

3.3 COMMERCIAL TREATMENT OF WASTE

No further compliance action is required since Table 5 waste streams have been depleted.

3.4 CYANIDE TREATMENT FACILITY AT OAK RIDGE RESERVATION

No further compliance action is required since Table 6 waste streams have been depleted.

3.5 COMMERCIAL STABILIZATION

Tables 7.1 and 7.2 of Appendix A list 25.34 m³ and 11.98 m³ of waste, respectively, remaining on-site as of December 31, 2007, destined for treatment at a commercial stabilization facility. Table 7.1 represents legacy waste identified in the original STP inventory. Table 7.2 represents wastes added to the STP since 1996. Table 7.3 of Appendix A lists 20.79 m³ of waste remaining on-site as of December 31, 2007, destined for macroencapsulation treatment.

The following quantities of waste from these tables, as listed in the 2006 STP Annual Update, were treated on-site, shipped to TSCAI or Energy Solutions for treatment, found to be nonhazardous, found to be compliant with land disposal restrictions, reused on-site, or transferred to Table 12 of Appendix A due to being determined to be transuranic (TRU) during CY 2007:

- 9.21 m³ of waste listed in Table 7.1
- 24.66 m³ of waste listed in Table 7.2
- 45.05 m³ of waste listed in Table 7.3

DOE/PGDP will have to down blend a portion of this remaining waste to lower the overall radiological concentration per container to enable shipment.

3.5.1 Compliance dates

DOE/PGDP shall ship to appropriate receiving facilities or otherwise treat all the MLLW listed in Tables 7.1, 7.2, and 7.3 by January 31, 2008. Within 10 days of each compliance date, DOE/PGDP shall send written documentation to the Cabinet that the activities required by the compliance date have been completed.

3.6 ASH RECEIVERS ASH RESIDUE

No further compliance action is required since Table 9 waste streams have been depleted.

4. MIXED LOW-LEVEL WASTE STREAMS REQUIRING FURTHER CHARACTERIZATION/SORTING

4.1 WASTE STREAMS NEEDING FURTHER CHARACTERIZATION

The characterization of Table 8 waste streams was finished prior to January 31, 2006, completing the compliance milestone for Table 8 waste requiring the characterization. DOE/PGDP submitted a letter to the Cabinet documenting completion of this compliance milestone.²

A treatment plan for Table 8 waste streams was developed prior to July 1, 2006, completing the compliance milestone for Table 8 waste requiring a treatment plan. DOE/PGDP submitted a letter to the Cabinet documenting completion of this compliance milestone and submitting the treatment plan.³

Table 8 of Appendix A lists 16.18 m³ of waste remaining on-site, as of December 31, 2007, requiring treatment.

Of the waste listed in Table 8 of the 2006 STP Annual update, 9.15 m³ was shipped to the TSCAI or Energy Solutions for treatment, or waste was found to be nonhazardous during CY 2007.

DOE/PGDP will have to down blend a portion of this remaining waste to lower the overall radiological concentration per container to enable shipment.

4.1.1 Compliance Dates

With the submittal of the Table 8 treatment plan, DOE/PGDP proposed a compliance milestone to complete shipment to off-site treatment facilities by January 31, 2008. This modification requires Cabinet approval as an amendment or revision.

4.2 SURFACE RADIOLOGICAL CHARACTERIZATION

No further compliance action is required since Table 10 waste streams have been depleted.

² Letter number PPPO-02-256-06 from Mr. William E. Murphie, DOE, to Mr. R. Bruce Scott, KDEP, Completion of "Waste Characterization" Compliance Milestone For Paducah Agreed Order DWM-30039-042, Site Treatment Plan, Table 8, dated February 9, 2006

³ Letter number PPPO-02-434-06 from Mr. William E. Murphie, DOE, to Mr. R. Bruce Scott, KDEP, Completion of "Waste Treatment Plan" Compliance Milestone For Paducah Agreed Order DWM-30039-042, Site Treatment Plan, Table 8, dated June 29, 2006

5. VITRIFICATION POTENTIALS

Waste streams that were listed in Table 11 have primary treatment options listed in Tables 3 through 10 of Appendix A. These waste streams previously were listed as potential candidates for on-site vitrification. The on-site vitrification treatment option is not being pursued and no further action is being planned.



6. MIXED TRANSURANIC WASTE

DOE/PGDP intends to continue interim storage of mixed TRU (MTRU) waste, continue preparation of such wastes for shipment to the Waste Isolation Pilot Plant (WIPP) in New Mexico, and then ship and dispose of such wastes at WIPP.

Table 12 in Appendix A lists 6.16 m³ of DOE/PGDP MTRU waste proposed for shipment to WIPP.

During CY 2007, 0.34 m³ of waste was transferred from Table 7.3 to Table 12 due to it being determined to be TRU.

6.1 COMPLIANCE DATES

DOE/PGDP shall complete characterization, processing, packaging, and shipment of the waste streams listed in Table 12 to meet the WAC for WIPP by January 31, 2016. Within 10 days of the compliance date, DOE shall send written documentation to the Cabinet that the activities required by the compliance date have been completed.

7. IMPLEMENTATION OF THE SITE TREATMENT PLAN

7.1 GENERATED WASTE

In Table 13 of Appendix A of this Annual Update to the STP, DOE/PGDP proposes to include additional MLLW generated or discovered during CY 2007 in the STP. These wastes are included in the inventory in Table 1 and are included in the appropriate treatment option in Tables 2 through 12.

Over the next five years, the following volumes of MLLW are forecast to be generated:

- CY 2008: 50 m³
- CY 2009: 50 m³
- CY 2010: 50 m³
- CY 2011: 50 m³
- CY 2012: 50 m³

7.2 DELETED WASTE

In Table 14 of Appendix A, DOE/PGDP proposes to delete the waste treated or re-used on-site, shipped offsite, found to be compliant with land disposal restrictions, or found to be nonhazardous during CY 2007. These wastes have been removed from the totals of the inventory for Table 1 and have been removed from the treatment option Tables 2 through 12. Any MLLW both generated and treated within CY 2007 is not included in this report. Reasons for the proposed deletions per waste stream are noted in Table 14.

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TABLES

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Table 1. The DOE/PGDP MLLW Streams, Weights and Volumes

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Table |
|-----------------|--|-------------|--------------------------|------|--|-------------|
| PA-D001 | MISC. FLAMMABLE MATERIALS-Fuels | 1302.34 | 2.10 | L | D001, D018 | 2 |
| PA-G001 | MISC. FLAMMABLE MATERIALS-Paints | 613.72 | 1.03 | SL | D001, F001 | 7.2, 7.3, 8 |
| PA-I001 | MISC. FLAMMABLE MATERIALS-Adhesives Solid | 36.74 | 0.21 | SL | D001 | 7.2, 8 |
| PA-J001 | MISC. FLAMMABLE MATERIALS-Metal Debris | 6.80 | 0.02 | S | D001, D008 | 7.2 |
| PA-L001 | MISC. FLAMMABLE MATERIALS-Hetero Debris | 451.33 | 1.06 | S | D001 | 8 |
| PA-N001 | MISC. FLAMMABLE MATERIALS-Flammable Liquid | 103.42 | 0.44 | L | D001, D040 | 7.2 |
| PA-A006 | MISC. ACIDS AND BASES- Acidic | 720.30 | 0.78 | SL | D002 D010, F001, F002, F005, F007, U002, U075, U080, U211, U226, U227, U228 | 7.2, 8 |
| PA-B006 | MISC. ACIDS AND BASES- Basic | 1064.58 | 1.20 | SL | D002, D007 | 7.2 |
| PA-J006 | MISC. ACIDS AND BASES- Unknown | 12.70 | 0.11 | SL | D002 | 7.2 |
| PA-M006 | MISC. ACIDS AND BASES- Solid Labpacks | 6.80 | 0.02 | SL | D002 | 7.2 |
| PA-B011 | MISC. AQUEOUS SOLUTION CONTAIN/TOX METALS-Neutral | 408.61 | 0.74 | L | D006, D007, D008, D009, D011 | 7.2, 7.3 |
| PA-W014 | TRANSURANIC WASTE LIQUID | 2723.40 | 3.04 | SL | D002, D008 | 12 |
| PA-A015 | TRANSURANIC AND TECHNETIUM WASTE | 2052.54 | 3.12 | S | D007 | 12 |
| | TECHNETIUM WASTE- Solid/Sludge | 927.15 | 1.16 | SL | D004, D007, D009 | 7.1, 8 |
| PA-C018 | MISC. REACTIVE MATERIALS-Solid Labpack | 10.88 | 0.04 | S | D003 | 7.2 |
| | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Sandblasting Media | 545.68 | 0.53 | S | D006 D008 | 7.1 |
| | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Absorbed Org Liquids | 9.07 | 0.02 | S | D006, D030, D032 | 8 |
| | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Inorganic Sludges | 4477.00 | 5.02 | | D004, D006, D007, D008, D009, D040 | 7.1, 8 |
| | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Inorg Homog Solids | 1766.45 | 3.85 | | D004, D006, D007, D008, D011 | 7.1 |
| A-E020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Metal Debris | 371.04 | 0.21 | S | D006 D008 D009 | 7.2 |

Table 1. The DOE/PGDP MLLW Streams, Weights and Volumes (Continued)

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Table |
|-----------------|--|-------------|--------------------------|------|--|-------------|
| PA-F020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Light Bulbs | 839.15 | 2.55 | S | D006, D007, D008, D009 | 7.3 |
| PA-G020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Plastic Debris | 765.67 | 3.23 | S | D006, D007, D040 | 3.1 |
| PA-H020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Paper/Cloth Debris | 383.74 | 1.50 | S | D005, D006, D007, D008, D011, D018, D040, F001 | 3.1, 7.2 |
| PA-1020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Organic Debris | 462.66 | 0.66 | S | D006, D007, D008, D011, D018, D040 | 3.1, 7.3, 8 |
| PA-J020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Organic Debris | 1317.70 | 4.02 | S | D004, D006, D007, D008, D009, D039, D040, F001, F002, F005, F007, U002, U075, U080, U159, U211, U226, U227, U228 | 7.2, 7.3 |
| PA-W023 | GOLD DISSOLVER SLUDGE | 2.72 | 0.02 | SL | D006, D008 | 7.1 |
| PA-B024 | MISC. CHROMATE- BEARING WASTE-Solids | 1553.57 | 2.36 | S | D007 | 8 |
| PA-E024 | MISC. CHROMATE- BEARING WASTE- Composite Filters | 710.33 | 2.55 | S | D004, D005, D006, D007, D008, D009, D011 | 7.3 |
| PA-G024 | MISC. CHROMATE- BEARING WASTE- Labpacks | 191.42 | 0.74 | S | D007 | 7.3, 8 |
| PA-W025 | MAGNESIUM FLUORIDE PELLETS | 2755.60 | 3.91 | S | D007 | 7.1, 7.3 |
| PA-W028 | CASCADE VACUUM DUST | 117.94 | 0.21 | S | D006 D007 D008 | 7.1 |
| PA-G030 | MISC. LEAD-BEARING WASTE-Filters | 466.30 | 2.72 | S | D008 | 7.3 |
| PA-H030 | MISC. LEAD-BEARING WASTE-Hetero Debris | 48.08 | 0.21 | S | D008 | 7.3 |
| PA-I030 | MISC. LEAD-BEARING WASTE-Lab Waste Samples | 3.18 | 0.02 | S | D008 | 8 |
| PA-C033 | MISC. MERCURY- BEARING WASTES-Metal Debris | 81.19 | 0.21 | S | D009 | 8 |
| PA-D033 | MISC. MERCURY- BEARING WASTES-Fluor Light bulbs | 11.79 | 0.06 | S | D009 | 7.3, 8 |

Table 1. The DOE/PGDP MLLW Streams, Weights and Volumes (Continued)

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Table |
|-----------------|---|-------------|--------------------------|------|--|-----------------------|
| PA-G033 | MISC. MERCURY- BEARING WASTES-Hetero Debris | 1271.43 | 2.10 | SL | D009 | 7.3 |
| PA-B037 | SPENT SOLVENTS- HOC Organic Liquids | 106.60 | 0.11 | L | D001, D010, D018, D040, F002, F003, F005, U228 | 2 |
| PA-B038 | SPENT SOLVENT SOLIDS- Absorbed Org Liquids | 313.44 | 0.95 | S | D032, F001, F002 | 3.1, 7.2 |
| PA-C038 | SPENT SOLVENT SOLIDS- Inorganic Sludges | 344.73 | 0.96 | S | F001, F002, U228 | 3.1, 7.1, 7.2 |
| PA-E038 | SPENT SOLVENT SOLIDS- HOC Organic Sludge | 73.35 | 0.32 | S | D008, F001 | 3.1 |
| PA-F038 | SPENT SOLVENT SOLIDS- Org Homog Solids | 80.28 | 0.32 | S | D001, F001, F002, U228 | 8 |
| PA-G038 | SPENT SOLVENT SOLIDS- Soils | 104.78 | 0.32 | S | D005, D006, D007, D008, D010, D018, D019, D022, D027, D028, D030, D032, D033, D034, D036, D038, D040, D042, D043, F001, F002, F005, U002, U228 | 3.1, 7.2 |
| PA-H038 | SPENT SOLVENT SOLIDS- Metal Debris | 380.11 | 0.84 | S | F001 F002 F005 F007 U080 U159 U226 U227 | 8 |
| PA-I038 | SPENT SOLVENT SOLIDS- Glass Debris | 240.86 | 0.42 | S | D006, F001, F002, F005 | 3.1 |
| PA-J038 | SPENT SOLVENT SOLIDS-Plastic Debris | 9221.99 | 26.31 | S | D001, D002, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D020, D022, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D042, D043, F001, F002, F003, F004, F005, F007, F008, U002, U052, U075, U080, U154, U159, U211, U226, U227, U228 | 3.1, 7.1, 7.2, 7.3, 8 |
| PA-K038 | SPENT SOLVENT SOLIDS- Wood | 199.13 | 0.88 | S | D004 D008 D010 D018 D019 D022 D027 F001 F002 F005 U075 U080 U211 U228 | 3.1, 8 |
| PA-L038 | SPENT SOLVENT SOLIDS- Paper/Cloth Debris | 3297.02 | 13.49 | S | D004, D005, D006, D007, D008, D009, D011, D018, D019, D028, D029, D035, D037, D039, D040, D043, F001, F002, F004, F005, F007, U002, U075, U080, U159, U211, U226, U227, U228 | 3.1, 8 |
| PA-M038 | SPENT SOLVENT SOLIDS- Organic Debris | 2453.51 | 8.26 | S | D007, D008, F001, F002, F005 | 3.1, 7.2, 8 |
| PA-N038 | SPENT SOLVENT SOLIDS- Hetero Debris | 675.86 | 2.24 | S | D006, D008, D040, F001, F002, F005, F007, U002, U075, U080, U211 | 3.1, 7.2, 7.3 |

Table 1. The DOE/PGDP MLLW Streams, Weights and Volumes (Continued)

| Waste Stream | Name | Weight (kg) | Volume (m³) | L/S* | EPA Codes | Table |
|-----------------|--|-------------|-------------|------|--|--------|
| PA-O038 | SPENT SOLVENT SOLIDS- Labpacks | 455.86 | 1.64 | SL | D001, D004, D006, D007, D008, D009, D010, D018, D019, D022, D026, D027, D028, D030, D032, D033, D034, D036, D037, D040, F001, F002, F003, F005, U002, U211 | 7.2, 8 |
| PA-C039 | TRICHLOROETHYLENE-HOC Organic Sludges | 213.64 | 0.86 | SL | F001, F002, U228 | 3.1 |
| PA-D039 | TRICHLOROETHYLENE- HOC Organic Sludges | 463.12 | 0.65 | SL | D040 | 8 |
| PA-W047 | PENTACHLOROPHENOL | 30.39 | 0.11 | L | D037, F027 | 7.1 |
| PA-A048 | MISC. DISCARDED LABORATORY CHEMICALS-Acid Liquid | 61.69 | 0.27 | L | D002, D003 | 7.2 |
| PA-E048 | MISC. DISCARDED LABORATORY CHEMICALS-Unk Solid | 15.87 | 0.11 | S | D001, D002 | 8 |
| PA-K049 | MISC. TCLP WASTES- Organic Sludge | 268.53 | 0.53 | SL | D001, D005, D007, D008, D009, D040, F001, F003 | 7.2, 8 |
| PA-L049 | MISC. TCLP WASTES- Organic Chemicals | 76.20 | 0.21 | L | D001, U154, U211 | 7.2 |
| PA-O049 | MISC. TCLP WASTES- Paper/Cloth Debris | 61.24 | 0.21 | S | D011 | 7.2 |
| PA-Q049 | MISC. TCLP WASTES- Labpacks | 430.91 | 1.05 | SL | D002, D004, D006, D007, D008, D009, D010, D018, D019, D040, F001, F002, F003, U002, U075, U211 | 7.3, 8 |
| PA-B052 | WASTE OILS-Non HOC Organic Liquids | 6332.5 | 7.89 | L | D006, D007, D008, D010, D021, D027, D039, D040 | 2 |
| PA-C052 | WASTE OILS-Capacitors | 1022.41 | 0.42 | SL | D018 | 8 |
| HR | MISC. SOLID MATTER CONTAIN/TOXIC METALS- Plastic Debris-High Rad | 69.40 | 0.21 | S | D040 | 8 |

Table 1. The DOE/PGDP MLLW Streams, Weights and Volumes (Continued)

| Waste Stream | Name | Weight (kg) | Volume (m³) | L/S* | EPA Codes | Table |
|-----------------|---|-------------|-------------|------|------------------|-------|
| PA-L038 HR | SPENT SOLVENT SOLIDS- Paper/Cloth Debris – High Rad | 52.16 | 0.21 | S | F001 | 8 |
| PA-M038 HR | SPENT SOLVENT SOLIDS- Organic Debris-High Rad | 86.64 | 0.23 | S | D040, F001, F002 | 8 |
| PA-K049 HR | MISC. TCLP WASTES- Organic Sludge-High Rad | 36.29 | 0.21 | SL | D018 | 8 |
| | TOTAL | 55,761.56 | 122.00 | | 1 | |

Table 2. The DOE/PGDP Liquid Waste Targeted for TSCA Incinerator

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Compliance Date |
|-----------------|---|-------------|--------------------------|------|--|-----------------------|
| PA-D001 | MISC. FLAMMABLE MATERIALS-Fuels | 1302.34 | 2.10 | L | D001, D018 | Per section 3.1.1.4.1 |
| PA-B037 | SPENT SOLVENTS-HOC Organic Liquids | 106.60 | 0.11 | L | D001, D010, D018, D035, D040, F002, F003, F005 | Per section 3.1.1.4.1 |
| PA-B052 | WASTE OILS-NonHOC Organic Liquids-Vent Duct Oil, Compressor Oil | 6332.50 | 7.89 | L | D006, D007, D008, D010, D018, D021, D027, D039, D040 | Per section 3.1.1.4.1 |
| | TOTAL | 7741.44 | 10.10 | | | |

*L/S: NOTE:

Table 3.1. The DOE/PGDP Solid Waste Targeted for TSCA Incinerator

| Waste | Name | Weight | Volume (m³) | L/S* | EPA Codes | Compliance Date |
|-------------|---|---------|-------------|------|---|-----------------------|
| Stream | | (kg) | | | | |
| PA-G020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS- Plastic Debris | 765.67 | 3.23 | S | D006, D007, D040 | Per section 3.1.1.4.2 |
| PA-H020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS- Paper/Cloth Debris | 305.72 | 1.29 | S | D005, D006, D007, D008 F001 | Per section 3.1.1.4.2 |
| PA-I020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS- Organic Debris | 254.92 | 0.32 | S | D006, D007, D011, D018, D040 | Per section 3.1.1.4.2 |
| PA-B038 | SPENT SOLVENT SOLIDS- Absorbed Org Liquids | 140.62 | 0.32 | S | F001 | Per section 3.1.1.4.2 |
| PA-C038 | SPENT SOLVENT SOLIDS- Inorganic Sludges | 69.85 | 0.32 | S | F001, F002, U228 | Per section 3.1.1.4.2 |
| PA-E038 | SPENT SOLVENT SOLIDS- HOC Organic Sludge | 73.35 | 0.32 | S | D008, F001 | Per section 3.1.1.4.2 |
| PA-G038 | SPENT SOLVENT SOLIDS- Soils | 39.01 | 0.11 | S | D005, D006, D007, D008, D010, D018, D019, D022, D027, D028, D030, D032, D033, D034, D036, D038, D042, D043, F001, F002, F005, U228 | Per section 3.1.1.4.2 |
| PA-H038 | SPENT SOLVENT SOLIDS- Metal Debris | 193.69 | 0.42 | S | F001, F002, F005 | Per section 3.1.1.4.2 |
| PA-I038 | SPENT SOLVENT SOLIDS- Glass Debris | 240.86 | 0.42 | S | D006, F001, F002, F005 | Per section 3.1.1.4.2 |
| PA-J038 | SPENT SOLVENT SOLIDS- Plastic Debris | 562.01 | 2.26 | S | D008, F001, F002, F005, F007, U002, U075, U080, U159, U211, U226, U227, U228 | Per section 3.1.1.4.2 |
| PA-K038 | SPENT SOLVENT SOLIDS- Wood | 160.57 | 0.65 | S | D004, D008, D010, D018, D019, D022, D027, F001 | Per section 3.1.1.4.2 |
| PA-L038 | SPENT SOLVENT SOLIDS- Paper/Cloth Debris | 3024.58 | 12.54 | S | D011, D019, D039, D040, F001, F002, F004, F005, F007, U002, U075, U080, U159, U211, U226, U227, U228 | Per section 3.1.1.4.2 |
| PA-M038 | SPENT SOLVENT SOLIDS- Organic Debris | 1776.74 | 7.10 | S | D007 D008 F001 F002 F005 | Per section 3.1.1.4.2 |
| | SPENT SOLVENT SOLIDS- Hetero Debris | 291.66 | 1.29 | S | D006, D008, D040, F001, F002, F005, F007, U002, U075, U080, U211 | Per section 3.1.1.4.2 |
| PA-C039 | TRICHLOROETHYLENE- HOC Organic Sludges | 213.64 | 0.86 | SL | F001, F002, U228 | Per section 3.1.1.4.2 |
| | TOTAL | 8112.89 | 31.45 | | | |

Table 3.2. The DOE/PDGP Solid Waste Targeted For Broad Spectrum Thermal Treatment

| Waste Stream | Name | Weight (kg) | Volume (m³) |
|--------------|-------|-------------|-------------|
| | TOTAL | 0.00 | 0.00 |

Table 4. The DOE/PGDP Waste Targeted for C-400-D On-Site Treatment

| Waste Stream | Name | Weight (kg) | Volume (m³) |
|--------------|-------|-------------|-------------|
| | TOTAL | 0.00 | 0.00 |

Table 5. The DOE/PGDP Waste Targeted for Commercial Treatment

| Waste Stream | Name | Weight (kg) | Volume (m³) |
|--------------|-------|-------------|-------------|
| | TOTAL | 0.00 | 0.00 |

Table 6. The DOE/PGDP Waste Targeted for Cyanide Treatment Facility

| Waste Stream | Name | Weight (kg) | Volume (m³) |
|--------------|-------|-------------|-------------|
| | | | |
| | TOTAL | 0.00 | 0.00 |

Table 7.1. The DOE/PGDP Waste Targeted for Commercial Stabilization

| Waste | Name | Weight (kg) | Volume (m³) | L/S* | EPA Codes | Compliance Date |
|---------|---|-------------|-------------|------|--|-----------------|
| Stream | <u></u> | | | | | · |
| PA-D015 | TECHNETIUM WASTE- Solid/Sludge | 538.87 | 0.74 | SL | D004, D007, D009 | 1/31/2008 |
| PA-A020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Sandblasting Media | 545.68 | 0.53 | S | D006, D008 | 1/31/2008 |
| PA-C020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Inorganic Sludges | | 5.00 | SL | D004, D006, D008, D040 | 1/31/2008 |
| PA-D020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Inorg Homog Solids | 1766.45 | 3.85 | SL | D004, D006, D007, D008, D011 | 1/31/2008 |
| PA-W023 | GOLD DISSOLVER SLUDGE | 2.72 | 0.02 | SL | D006, D008 | 1/31/2008 |
| PA-W025 | MAGNESIUM FLUORIDE PELLETS | 1148.51 | 1.61 | S | D007 | 1/31/2008 |
| PA-W028 | CASCADE VACUUM DUST | 117.94 | 0.21 | S | D006, D007, D008 | 1/31/2008 |
| PA-C038 | SPENT SOLVENT SOLIDS-Inorganic Sludges | 117.03 | 0.32 | S | F001 | 1/31/2008 |
| PA-J038 | SPENT SOLVENT SOLIDS-Plastic Debris | 3889.13 | 12.95 | | D006, D007, D008, D018, F001, F002, F003, F005, F007, F008, U002, U052, U075, U080, U154, U159, U211, U226, U227, U228 | 1/31/2008 |
| PA-W047 | PENTACHLOROPHENOL | 30.39 | 0.11 | | D037, F027 | 1/31/2008 |
| | TOTAL | 12,625.56 | 25.34 | | | |

Table 7.2. The DOE/PGDP Waste Targeted for Commercial Stabilization

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Compliance Date |
|-----------------|---|-------------|--------------------------|------|--|-----------------|
| PA-G001 | MISC. FLAMMABLE MATERIALS-Paints | 24.95 | 0.04 | SL | D001 | 1/31/2008 |
| PA-J001 | MISC. FLAMMABLE MATERIALS-Metal Debris | 6.80 | 0.02 | S | D001 | 1/31/2008 |
| PA-N001 | MISC. FLAMMABLE MATERIALS-Flammable Liquid | 103.42 | 0.44 | L | D001, D040 | 1/31/2008 |
| PA-A006 | MISC. ACIDS AND BASES-Acidic | 486.70 | 0.45 | SL | D002, F001, F002, F005, F007, U002, U075, U080, U211, U226, U227, U228 | 1/31/2008 |
| PA-B006 | MISC. ACIDS AND BASES-Basic | 1064.58 | 1.20 | SL | D002, D007 | 1/31/2008 |
| PA-J006 | MISC. ACIDS AND BASES-Unknown | 12.70 | 0.11 | SL | D002 | 1/31/2008 |
| PA-M006 | MISC. ACIDS AND BASES-Solid Labpacks | 6.80 | 0.02 | S | D002 | 1/31/2008 |
| PA-B011 | MISC. AQUEOUS SOLUTION CONTAIN/TOX METALS- Neutral | 114.76 | 0.42 | L | D006, D007, D008, D009, D011 | 1/31/2008 |
| PA-C018 | MISC. REACTIVE MATERIALS- Solid Labpack | 10.88 | 0.04 | S | D003 | 1/31/2008 |
| PA-E020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Metal Debris | 371.04 | 0.21 | S | D006, D008, D009 | 1/31/2008 |
| PA-H020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Paper/Cloth Debris | 78.02 | 0.21 | S | D006, D007, D011, D018, D040 | 1/31/2008 |
| PA-J020 | MISC. SOLID MATTER CONTAIN/ TOXIC METALS-Heterog Debris | 45.36 | 0.21 | S | D006, D007, D009 | 1/31/2008 |
| PA-B038 | SPENT SOLVENT SOLIDS-Absorbed Org Liquids | 172.82 | 0.63 | L | D032, F002 | 1/31/2008 |
| PA-C038 | SPENT SOLVENT SOLIDS-Sludges | 157.85 | 0.32 | S | F001 | 1/31/2008 |
| PA-G038 | SPENT SOLVENT SOLIDS-Soils | 65.77 | 0.21 | S | D006, D007, D008, D030, D032, D040, F001, F002, F005, U002, U228 | 1/31/2008 |
| PA-J038 | SPENT SOLVENT SOLIDS-Plastic Debris | 3500.86 | 5.48 | S | D001, D002, D006, D007, D008, D009, D011, D018, D019, D025, D028, D029, D035, D037, D040, F001, F002, F003, F005, F007 | 1/31/2008 |
| PA-M038 | SPENT SOLVENT SOLIDS-Organic Debris | 216.37 | 0.21 | S | F001, F002, U228 | 1/31/2008 |
| A-N038 | SPENT SOLVENT SOLIDS-Hetro Debris | 316.61 | 0.63 | S | F002 | 1/31/2008 |
| PA-O038 | SPENT SOLVENT SOLIDS-Labpacks | 23.13 | 0.23 | S | D007, F001 | 1/31/2008 |

Table 7.2. The DOE/PGDP Waste Targeted for Commercial Stabilization (Continued)

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Compliance Date |
|-----------------|--|-------------|--------------------------|----------------|------------------|-----------------|
| PA-A048 | MISC. DISCARDED LABORATORY CHEMICALS-Acid Liquid | 61.69 | 0.27 | L | D002, D003 | 1/31/2008 |
| PA-K049 | MISC. TCLP WASTES- Organic Sludge | 122.47 | 0.21 | L | D040 | 1/31/2008 |
| PA-L049 | MISC. TCLP WASTES- Organic Chemicals | 76.20 | 0.21 | L | D001, U154, U211 | 1/31/2008 |
| PA-O049 | MISC. TCLP WASTES- Paper/Cloth Debris | 61.24 | 0.21 | S | D011 | 1/31/2008 |
| | TOTAL | 7101.02 | 11.98 | - | | |

Table 7.3. The DOE/PGDP Waste Targeted for Commercial Stabilization (Macroencapsulation)

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Compliance Date |
|-----------------|---|-------------|--------------------------|------|--|-----------------|
| PA-G001 | MISC. FLAMMABLE MATERIALS-Paints | 9.53 | 0.02 | SL | D001 | 1/31/2008 |
| PA-B011 | MISC. AQUEOUS SOLUTION CONTAIN/TOX METALS- Neutral | 293.85 | 0.32 | L | D007 | 1/31/2008 |
| PA-F020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Light Bulbs | 839.15 | 2.55 | S | D006, D007, D008, D009 | 1/31/2008 |
| PA-1020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Organic Debris | 33.11 | 0.02 | S | D007, D008 | 1/31/2008 |
| PA-J020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Heterog Debris | 1272.34 | 3.81 | S | D004, D006, D007, D008, D0039, D040, F001, F002, F005, F007, U002, U075, U080, U159, U211, U226, U227, U228 | 1/31/2008 |
| PA-E024 | MISC. CHROMATE- BEARING WASTE- Composite Filters | 710.33 | 2.55 | S | D004, D005, D006, D007, D008, D009, D010 | 1/31/2008 |
| PA-G024 | MISC. CHROMATE- BEARING WASTE- Labpacks | 62.14 | 0.21 | S | D007 | 1/31/2008 |
| PA-W025 | MAGNESIUM FLUORIDE PELLETS | 1607.09 | 2.30 | S | D007 | 1/31/2008 |
| PA-G030 | MISC. LEAD-BEARING WASTE-Filters | 466.30 | 2.72 | S | D008 | 1/31/2008 |
| PA-H030 | MISC. LEAD-BEARING WASTE-Hetero Debris | 48.08 | 0.21 | S | D008 | 1/31/2008 |
| PA-D033 | MISC. MERCURY- BEARING WASTES-Fluor Light Bulbs | 2.72 | 0.02 | S | D009 | 1/31/2008 |
| PA-G033 | MISC. MERCURY- BEARING WASTES- Hetero Debris | 1271.43 | 2.10 | SL | D009 | 1/31/2008 |
| PA-J038 | SPENT SOLVENT SOLIDS-Plastic Debris | 769.26 | 3.62 | S | D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D020, D022, D026, D028, D030, D032, D033, D035, D037, D039, D040, F001, F002, F003, F005, F007, F008, U002, U052, U075, U080, U154, U159, U211, U226, U227, U228 | 1/31/2008 |
| PA-N038 | SPENT SOLVENT SOLIDS-Hetro Debris | 67.59 | 0.32 | S | D008, F002 | 1/31/2008 |
| PA-Q049 | MISC. TCLP WASTES- Labpacks | 18.60 | 0.02 | S | D001, D006, D008, D009, D010, D018, D019, D040, F001, F002, F003, U002, U075, U211 | 1/31/2008 |
| | TOTAL | 7471.52 | 20.79 | | | |

Table 8. The DOE/PGDP Waste Requiring Further Characterization/Sorting

| Waste Stream | Name | Weight (kg) | Volume (m³) | L/S* | EPA Codes | Compliance Date |
|-----------------|---|-------------|-------------|------|--|-----------------|
| PA-G001 | MISC.FLAMMABLE MATERIALS-Paints | 579.24 | 0.97 | SL | D001, F001 | 1/31/2008** |
| PA-I001 | MISC.FLAMMABLE MATERIALS-Adhesives Solid | 36.74 | 0.21 | S | D001 | 1/31/2008** |
| PA-L001 | MISC. FLAMMABLE MATERIALS-Hetero Debris | 451.33 | 1.06 | S | D001 | 1/31/2008** |
| PA-A006 | MISC. ACIDS AND BASES-Acidic | 233.60 | 0.33 | SL | D002, D008, D010 | 1/31/2008** |
| PA-D015 | TECHNETIUM WASTE- Solid/Sludge | 388.28 | 0.42 | L | D004, D007, D009 | 1/31/2008** |
| PA-B020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Absorbed Org Liquids | 9.07 | 0.02 | SL | D006, D030, D032 | 1/31/2008** |
| PA-C020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Inorganic Sludges | 8.16 | 0.02 | SL | D004, D007, D009 | 1/31/2008** |
| PA-1020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Organic Debris | 174.63 | 0.32 | S | D006, D007, D011, D018, D040 | 1/31/2008** |
| PA-B024 | MISC. CHROMATE- BEARING WASTE-Solids | 1553.57 | 2.36 | S | D007 | 1/31/2008** |
| PA-G024 | MISC. CHROMATE- BEARING WASTE- Labpacks | 129.28 | 0.53 | S | D007 | 1/31/2008** |
| PA-1030 | MISC. LEAD-BEARING WASTE- Lab Waste Samples | 3.18 | 0.02 | S | D008 | 1/31/2008** |
| PA-C033 | MISC. MERCURY- BEARING WASTES-Metal Debris | 81.19 | 0.21 | S | D009 | 1/31/2008** |
| PA-D033 | MISC. MERCURY- BEARING WASTES-Fluor Light bulbs | 9.07 | 0.04 | S | D009 | 1/31/2008** |
| PA-F038 | SPENT SOLVENT SOLIDS-Org Homog Solids | 80.29 | 0.32 | S | D001 | 1/31/2008** |
| PA-H038 | SPENT SOLVENT SOLIDS-Metal Debris | 186.43 | 0.42 | S | F001, F002, F005, F007, U080, U159, U226, U227 | 1/31/2008** |
| PA-J038 | SPENT SOLVENT SOLIDS-Plastic Debris | 500.73 | 2.00 | | D001, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D022, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D042, D043, F001, F002, F003, F004, F005, F007, U002, U075, U080, U154, U159, U211, U226, U227, U228 | 1/31/2008** |
| PA-K038 | SPENT SOLVENT SOLIDS-Wood | 38.56 | 0.23 | S | F001, F002, F005, U075, U080, U211 | 1/31/2008** |

Table 8. The DOE/PGDP Waste Requiring Further Characterization/Sorting (Continued)

| Waste Stream | Name | Weight (kg) | Volume (m ³) | L/S* | EPA Codes | Compliance Date |
|-----------------|---|-------------|--------------------------|------|--|-----------------|
| PA-L038 | SPENT SOLVENT SOLIDS-Paper/Cloth Debris | 272.44 | 0.95 | S | D004, D005, D006, D007, D008, D009, D018, D019, D028, D029, D035, D037, D039, D040, D043, F001, F002, F005, F007, U002, U075, U080, U159, U211, U226, U227, U228 | 1/31/2008** |
| PA-M038 | SPENT SOLVENT SOLIDS-Organic Debris | 460.40 | 0.95 | S | D040, F001, F005 | 1/31/2008** |
| PA-0038 | SPENT SOLVENT SOLIDS-Labpacks | 432.73 | 1.41 | SL | D001, D004, D006, D007, D008, D009, D010, D018, D019, D022, D026, D027, D028, D030, D032, D033, D034, D036, D037, D040, F001, F002, F003, F005, U002, U211 | 1/31/2008** |
| PA-D039 | TRICHLOROETHYLENE -HOC Organic Sludges | 463.12 | 0.65 | SL | D040 | 1/31/2008** |
| PA-E048 | MISC. DISCARDED LABORATORY CHEMICALS-Unk Solid | 15.87 | 0.11 | S | D001, D002 | 1/31/2008** |
| PA-K049 | MISC. TCLP WASTES- Organic Sludge | 146.06 | 0.32 | SL | D001, D005, D007, D008, D009, F001, F003 | 1/31/2008** |
| PA-Q049 | MISC. TCLP WASTES- Labpacks | 412.32 | 1.03 | SL | D002, D004, D006, D007, D008, D010, D018, D040, F001 | 1/31/2008** |
| PA-C052 | WASTE OILS-Capacitors | 1022.41 | 0.42 | SL | D018 | 1/31/2008** |
| | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Plastic Debris- High Rad | 69.40 | 0.21 | S | D040 | 1/31/2008** |
| | SPENT SOLVENT SOLIDS- Paper/Cloth Debris–High Rad | 52.16 | 0.21 | S | F001 | 1/31/2008** |
| | SPENT SOLVENT SOLIDS-Organic Debris – High Rad | 86.64 | 0.23 | S | D040, F001, F002 | 1/31/2008** |
| PA-K049 HR | MISC. TCLP WASTES- Organic Sludge – High Rad | 36.29 | 0.21 | SL | D018 | 1/31/2008** |
| | TOTAL | 7933.19 | 16.18 | | | |



Table 9. The DOE/PGDP Ash Receivers Ash Residue

| Waste | Name | Weight (kg) | Volume (m³) |
|--------|-------|-------------|-------------|
| Stream | | | |
| | TOTAL | 0.00 | 0.00 |

Table 10. The DOE/PGDP Waste Targeted for Surface Radiological Characterization

| Waste | Name | Weight (kg) | Volume (m³) |
|--------|-------|-------------|-------------|
| Stream | | | |
| | TOTAL | 0.00 | 0.00_ |

Table 11. The DOE/PGDP Waste Previously Targeted for Potential Vitrification

| Waste Stream | Name | Weight (kg) | Volume (m³) |
|--------------|-------|-------------|-------------|
| | TOTAL | 0.00 | 0.00 |

Table 12. The DOE/PGDP MTRU

| Waste Stream | Name | Weight (kg) | Volume (m³) | L/S* | EPA Codes | Compliance Date |
|-----------------|--------------------------|-------------|-------------|-----------|------------|-----------------|
| PA-W014 | TRANSURANIC WASTE LIQUID | 2723.40 | 3.04 | SL | D002, D008 | 1/31/2016 |
| PA-A015 | TRANSURANIC WASTE SOLID | 2052.54 | 3.12 | S | D007 | 1/31/2016 |
| | TOTAL | 4775.94 | 6.16 | ********* | | |

Table 13. The DOE/PGDP Mixed/Mixed TRU Added in 2007

| Waste | Name | Weight (kg) | Volume (m³) | EPA Codes |
|---------|--|-------------|-------------|--|
| Stream | <u> </u> | | | |
| PA-D001 | MISC. FLAMMABLE MATERIALS-Fuels | 1302.34 | 2.10 | D001, D018 |
| PA-B037 | SPENT SOLVENTS- HOC Organic Liquids | 106.60 | 0.11 | D001, D010, D018, D035, D040, F002, F003, F005 |
| PA-B052 | WASTE OILS-Non HOC Organic Liquids | 6130.19 | 7.69 | D006, D007, D008, D010, D018, D021, D027, D039, D040 |
| | TOTAL | 7539.13 | 9.90 | |

NOTE: Weights and volumes are taken from the database records and may vary due to actual weight verses estimated.

Table 14. The DOE/PGDP Waste Deleted from STP in 2007

| Waste Stream | Name | Weight (kg) | Volume (m ³) | Reason for Deletion from Site Treatment Plan |
|--------------|--|-------------|--------------------------|--|
| PA-A001 | MISC. FLAMMABLE MATERIALS-Aqueous | 5.44 | 0.02 | Waste was shipped to TSCAI for treatment |
| PA-A006 | MISC. ACIDS AND BASES-Acidic | 211.84 | 0.33 | Waste was found to be nonhazardous |
| PA-A037 | SPENT SOLVENTS- Aqueous HOC Organic Liquids | 15.42 | 0.02 | Waste was shipped to TSCAI for treatment |
| PA-A039 | TRICHLOROETHYLENE- Aqueous HOC Organic Liquids | 16,464.66 | 18.17 | Waste was treated on-site |
| PA-A051 | AEROSOL CANS | 357.43 | 0.70 | Waste was treated on-site |
| PA-B011 | MISC. AQUEOUS SOLUTION CONTAIN/TOX METALS- Neutral | 4756.50 | 8.14 | Waste was shipped to TSCAI for treatment or treated on-site |
| PA-B051 | AEROSOL CANS- containing 1,1,1 trichlor | 19.96 | 0.11 | Waste was treated on-site |
| PA-B052 | WASTE OILS-Non HOC Organic Liquids | 1799.41 | 1.71 | Waste was shipped to TSCAI for treatment |
| PA-C006 | DISCARDED BATTERIES-Mercury | 9586.77 | 9.58 | Waste was treated on-site; or found to be nonhazardous |
| PA-D015 | TECHNETIUM WASTE- Solid/Sludge | 226.80 | 0.32 | Waste was found to be nonhazardous |
| PA-C018 | MISC. REACTIVE MATERIALS-Solid Labpack | 111.59 | 0.25 | Waste was found to be nonhazardous |
| PA-D020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Inorganic Homog Solids | 6758.45 | 8.17 | Waste was found to be nonhazardous |
| PA-E048 | MISC. DISCARDED LABORATORY CHEMICALS-Unk Solids | 26.31 | 0.14 | Waste was found to be nonhazardous |
| PA-F006 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Light Bulbs | 59.87 | 0.32 | Waste was found to be nonhazardous |
| PA-F038 | SPENT SOLVENT SOLIDS-Org Homog Solids | 6216.55 | 8.97 | Waste was shipped to EnergySolutions for treatment or found to be nonhazardous |
| PA-E038 HR | SPENT SOLVENT SOLIDS -HOC Organic Sludge-High Rad | 267.62 | 0.32 | Waste was shipped to EnergySolutions or PermaFix facilities for treatment |
| PA-G038 | SPENT SOLVENT SOLIDS-Soils | 8804.32 | 10.01 | Waste was shipped to EnergySolutions for treatment |
| PA-H020 | MISC. SOLID MATTER CONTAIN/TOXIC METALS-Paper/Cloth Debris | 2046.63 | 13.41 | Waste was found to be nonhazardous |
| PA-1001 | MISC. FLAMMABLE MATERIALS-Adhesives Solid | 16.78 | 0.04 | Waste was found to be nonhazardous |

Table 14. The DOE/PGDP Waste Deleted from STP in 2007 (Continued)

| Waste Stream | Name | Weight (kg) | Volume (m³) | Reason for Deletion from Site Treatment Plan |
|--------------|--|----------------|-------------|--|
| PA-J038 | SPENT SOLVENT SOLIDS-Plastic Debris | 1907.01 | 6.53 | Waste was shipped to EnergySolutions for treatment |
| PA-K038 | SPENT SOLVENT SOLIDS-Wood | 102.97 | 0.32 | Waste was shipped to EnergySolutions for treatment |
| PA-L038 | SPENT SOLVENT SOLIDS-Paper/Cloth Debris | 3786.35 | 5.21 | Waste was shipped to Energy Solutions or TSCAI for treatment |
| PA-L038 HR | SPENT SOLVENT SOLIDS-Paper/Cloth Debris-High Rad | 61.69 | 0.21 | Waste was shipped to Energy Solutions or PermaFix facilities for treatment |
| PA-M038 | SPENT SOLVENT SOLIDS- Organic Debris | 31.75 | 0.32 | Waste was found to be nonhazardous |
| PA-N038 HR | SPENT SOLVENT SOLIDS-Hetero Debris- High Rad | 59.87 | 0.21 | Waste was shipped to Energy Solutions or PermaFix facilities for treatment |
| PA-O038 | SPENT SOLVENT SOLIDS-Labpacks | 13.61 | 0.11 | Waste was found to be nonhazardous |
| PA-Q049 | MISC. TCLP WASTES – Labpacks | 4.54 | 0.02 | Waste was found to be nonhazardous |
| PA-Q001 | MISC. TCLP WASTES- Organic Debris | 74.84 | 0.22 | Material was found to be nonhazardous or was reused on-site |
| PA-K049 HR | MISC. TCLP WASTES- Organic Sludge-High Rad | 379.66 | 1.27 | Waste was shipped to Energy Solutions or PermaFix facilities for treatment or was found to be nonhazardous |
| | TOTAL | 64,174.64 | 95.15 | |

NOTE: Weights and volumes are taken from the database records and may vary due to actual weight versus estimated.

APPENDIX B STP ANNUAL REPORT

B1. DESCRIPTION OF ACTIVITIES FOR STP IMPLEMENTATION

B1.1 EVALUATION OF WASTE DATA AND COMPOSITIONAL CHARACTERIZATION

This activity includes the performance of detailed evaluations of available characterization data and process knowledge. This information then is used to group similar wastes into treatment categories, identify treatment needs, establish potential options for development and demonstration, and define further characterization requirements in order to proceed with treatment studies and evaluation of treatment and disposal options.

Evaluation of existing waste data is an ongoing activity that entails review of data residing in waste tracking databases, inspection of more detailed data included in Requests for Disposal, and conduct of generator interviews, where appropriate. Data acquired is used to assign treatment groups and identify additional characterization requirements. All of Paducah Gaseous Diffusion's (PGDP's) mixed low-level waste (MLLW) has undergone preliminary review and assignment to treatment groups. The existing waste information now is being used to define the needs for obtaining the additional compositional characterization data needed to facilitate treatability studies and treatment.

Historical characterization data and process knowledge for all remaining MLLW listed in the STP Tables are being used to identify specific project lists to facilitate shipments and on-site tasks needed to complete treatment.

B1.2 TREATABILITY STUDIES AND ENGINEERING/DESIGN IMPLEMENTATION

This activity is focused on proof-of-principle evaluations of selected technologies on the bench-scale or pilot-scale with the goal of providing the technical basis for final waste treatment selection and/or engineering data for facility design. The three major areas of investigation under this activity are (1) stabilization of wastes in final waste forms to meet regulatory performance criteria; (2) thermal desorption for removal of organics and mercury, and (3) aqueous, organic, and decontamination wastes treatment evaluation. Activities related to mixed transuranic (MTRU) waste treatment are also covered.

In calendar year (CY) 2007, efforts continued to find off-site treatment capabilities. Off-site treatment facilities regularly used by U.S. Department of Energy (DOE)/PGDP have been developing additional capabilities and these new capabilities seem to offer DOE/PGDP the best opportunity for successful accomplishment of appropriate treatment and milestone completion.

B1.3 TREATMENT ACTIVITIES

DOE/PGDP performed treatment activities as described in Sections 3 and 4 of the Annual Update to which this report is attached.



B2. PROJECTION OF DIFFICULTIES FOR STP COMPLIANCE

A challenge that DOE/PGDP faces is competition for available treatment capacity at existing facilities. For example, the Toxic Control Act (TSCA) Incinerator handles a finite amount of waste each year, and there are several DOE facilities that compete for capacity on the Tennessee Department of Environment and Conservation (TDEC)-approved burn plan. Incineration of Oak Ridge waste is given priority over acceptance and incineration of out-of-state waste by TDEC. Regulatory deadlines are given a high priority, but there is not adequate capacity to handle all the waste that DOE facilities want or need to ship at the same time. For another example, most commercial facilities have a radiological license, which limits the on-site storage of 235U to 350 grams. DOE/PGDP has single containers that exceed that limit as well as containers with enough 235U that the receiving facilities will not accept them at the current time because those amounts will cause them to exceed their license limits. DOE/PGDP continues to work with treatment facilities to get waste accepted and shipped.



B3. DOE FUNDING FOR APPROVED STP ACTIVITIES

The funding for PGDP's MLLW activities for fiscal year 2008 is approximately \$4,900,000. At this time, there are no funding issues likely to significantly impact any compliance dates mandated by the STP.

B4. STP AMENDMENTS OR REVISIONS

DOE/PGDP submitted a STP modification to the Kentucky Environmental and Public Protection Cabinet (Cabinet) for review in June 2006. This modification proposed a new compliance date for shipment of Table 8 waste streams included in the treatment plan submitted with the modification. The proposed new compliance milestone of January 31, 2008, is incorporated into the STP Annual Update to which this STP Report is attached, but the proposed modification requires Cabinet approval, as an amendment or revision.

B5. NEW WASTE STREAMS/ADDITIONAL WASTE CHARACTERIZATION INFORMATION

No new waste streams were generated or identified in 2007. All "newly generated waste" generated in 2007 was to existing identified waste streams.

B6. MIXED WASTE MEETING LAND DISPOSAL RESTRICTIONS

Based on currently available information, there is no waste included in the STP that meets land disposal restrictions.

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